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FORM U-1A MANUFACTURER'S DATA REPORT FOR PRESSURE VESSELS (Alternative Form for Single Chamber, Completely Shop Fabricated - Vessel Only) (A) 3145683 As Required by the Provisions of the ASME Code Rules, Section VIII, Division 1

1 Manufactured and certified by Process Industries Inc. 803 - 24th Ave. S.E., Calgary, Alberta T2G 1P5 (Name and address of manufacturer)

2 Manufactured for Startec Refrigeration Services Ltd. 4,1381 Hastings Cr. S.E. Calgary, AB. T2G 4C8 (Name and address of purchaser)

3 Location of installation Portable (Name and address)

4 Type Vertical 95-C3420-3000E N0487.2 C3420-3000Rev.2 - 1996 (Horizontal or vert. tank) (Mfg's serial No.) (CRN) (Drawing No.) (Nat'l. Bd. No.) (Year Built)

5 The chemical and physical properties of all parts meet the requirements of material specification of the ASME BOILER AND PRESSURE VESSELS CODE. The design, construction, and workmanship conform to ASME Rules, Section VIII, Division 1 1992 (Year)

6 Shell: Addenda (date) A94 Code Case Nos. N/A Special service per UG-120(d) N/A

7 Seams: SA-106-B .375" .0625" 1'-4" O.D. 6'-0" S/S (Mat'l (Spec. No., Grade) Nominal Thk. (in.) Corr. Allow. (in) Diameter I.D. (ft. & in.) Length (overall) (ft & in)

8 Heads: (a) Mat'l. SA-516-70 (b) Mat'l. SA-516-70 (Spec. No. Grade) (Spec. No. Grade)

Table with 10 columns: Location (Top Bottom, Ends), Minimum Thickness, Corrosion Allowance, Crown Radius, Knuckle Radius, Elliptical Ratio, Conical Apex Angle, Hemispherical Radius, Flat Diameter, Side to Pressure (Convex or Concave). Rows (a) Top, (b) Bottom.

If removable, bolts used (describe other fastenings) N/A (Mat'l, Spec. No., Gr., Size, No.)

9 MAWP: 350 psi at max temp 300 F Min. Design Met. Temp. -20 F at 350 psi Hydro, pneu, or comb. test pressure 525 psi

10 Nozzles, inspection and safety valve openings:

Table with 9 columns: Purpose (Inlet, Outlet, Drain), No., Diameter or Size, Type, Material, Nominal Thickness, Reinforcement Material, How Attached, Location. Rows include Inlet/Outlet, Drain, Spare, Inspection/H.L.S.D./Level Eye, Sight Glass.

11 Supports: Skirt Yes No Lugs 0 (No.) Legs 0 (No.) Other N/A Attached Welded to Head (Where and how)

12 Remarks: Manufacturer's Partial Dwg. Reports properly identified and signed by Commissioned Inspectors have been furnished for the following items of the report: (Name of part, item number, Mfg's name and identifying stamp)

VESSEL TYPE: NATURAL GAS SEPARATOR TAG IMPACT TESTING: EXEMPT PER UG-20 (f) VOLUME: 8.75 FT3/0.25 M3

CERTIFICATE OF SHOP COMPLIANCE We certify that the statements made in this report are correct and that all details of design, material, construction and workmanship of this vessel conform to the ASME Code for Pressure Vessels, Section VIII, Division 1, "U" Certificate of Authorization No. 24898 expires June 25, 1996. Co. Name Process Industries Inc. Signed [Signature] (Manufacturer) (Representative)

CERTIFICATE OF SHOP INSPECTION Vessel constructed by Process Industries Inc. at Calgary, Alberta, Canada I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and / or the State or Province of Alberta and employed by Alberta Boilers Safety Association have inspected the component described in the Manufacturer's Data Report on 19-1-1996 and state that, to the best of my knowledge and belief, the Manufacturer has constructed this pressure vessel in accordance with ASME code, Section VIII, Division 1. By signing this certificate neither the inspector nor his employer makes any warranty, expressed, or implied, concerning the pressure vessel described in the Manufacturer's Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection. Signed [Signature] Commissions Alberta #17 (Authorized Inspector) (Nat'l Bd Incl. Endorsements, State, Prov. and No.)